

DOWLEX™ NG 2045B Polyethylene Resin

Overview

DOWLEX™ NG 2045B is a Linear Low Density Polyethylene resin, octene copolymer, produced via the Solution process. This resin exhibits excellent thermal stability at a wide range of processing conditions. Films made with this resin present a combination of excellent puncture, impact and tear resistance.

Main Characteristics:

- · Films for heavy duty applications like industrial bags and general use bags
- · Films for agricultural applications
- · Coextruded films

Complies with:

- FDA 21 CFR 177.1520(c)3.2a
- EU, No 10/2011
- · Canadian HPFB No Objection

Additive

· Antiblock: No

· Slip: No

· Processing Aid: No

Physical	Nominal Value	(English)	Nominal Value	(SI)	Test Method
Density	0.920	g/cm³	0.920	g/cm³	ASTM D792
Melt Index (190°C/2.16 kg)	1.0	g/10 min	1.0	g/10 min	ASTM D1238
Films	Nominal Value	(English)	Nominal Value	(SI)	Test Method
Film Thickness - Tested	1.5	mil	38	μm	
Film Puncture Resistance (1.5 mil (38 µm))	132	ft·lb/in³	10.9	J/cm³	Dow Method
Secant Modulus					ASTM D882
2% Secant, MD : 1.5 mil (38 μm)	28300	psi	195	MPa	
2% Secant, TD : 1.5 mil (38 μm)	32700	psi	226	MPa	
Tensile Strength					ASTM D882
MD : Yield, 1.5 mil (38 μm)	1590	psi	11.0	MPa	
TD : Yield, 1.5 mil (38 μm)	1590	psi	11.0	MPa	
Tensile Elongation					ASTM D882
MD : Break, 1.5 mil (38 μm)	840	%	840	%	
TD : Break, 1.5 mil (38 μm)	1100	%	1100	%	
Dart Drop Impact (1.5 mil (38 μm))	250	g	250	g	ASTM D1709/
Elmendorf Tear Strength					ASTM D1922
MD : 1.5 mil (38 μm)	590	g	590	g	
TD : 1.5 mil (38 µm)	880	g	880	g	
Optical	Nominal Value	(English)	Nominal Value	(SI)	Test Method
Gloss (45°, 1.48 mil (37.5 μm))	61		61		ASTM D2457
Haze (1.48 mil (37.5 μm))	11	%	11	%	ASTM D1003
Extrusion	Nominal Value	(English)	Nominal Value	(SI)	
Melt Temperature	423	°F	217	°C	

Notes

These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

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